

GS™ Series Vinyl Windows & Patio Doors
GREEN SOUND SECURITY

ecotech
WINDOWS & DOORS



FOR REPLACEMENT AND
NEW CONSTRUCTION APPLICATIONS



INNOVATIVE DESIGN

Trust Ecotech windows for your next replacement or new construction project. For more than 10 years we have perfected our products in every step of the design and engineer process, and have selected only the best components to ensure high performance and long lasting satisfaction.

We strive to provide remarkable customer service and outstanding products that surpass industry's standards and are beautiful, functional and energy efficient.

With continued innovation and a commitment to excellence, we are at the forefront in product development and design with full lines of windows and patio doors sure to meet your project needs.



GS PREMIUM VINYL WINDOWS



GS is our most complete, top of the line window family. Created to surpass expectations and deliver outstanding performance; engineered to host several glass packages including triple glazing and dual glazed laminated glass options, this impressive window is proudly made in the U.S.A.

With many styles to choose from and features like even sight lines for a balanced look, outstanding strength and rigidity, virtually maintenance free extruded vinyl, these windows manufactured to order are made to last.

Select a glass package for enhanced energy efficiency or noise reduction and enjoy increased comfort in your home.

GS windows, green sound security!

OUTSTANDING FEATURES

EXCEPTIONAL BENEFITS

Precise engineering and design set apart the GS family of windows and doors. Crafted to offer exceptional options, our premier line is sure to bring comfort to your home for many years to come. Take a closer look at GS' features. Available with Nail Fin, Block frame and Replacement Flange. With outstanding performance and quality components, our GS Series has specific solutions for your project.

GS Series Windows

Durability and ease of use

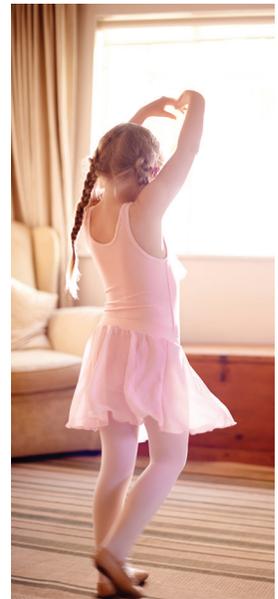
- **Heavy duty extruded vinyl** for structural strength and durability
- **Even sight lines** for a balanced look
- **Miter cut and fusion welded frame and sash** for structural integrity
- **Steel reinforced sashes** for outstanding support
- **Integral pull rail** for easy operation of moving sash
- **Replacement flange** designed with heavy-duty dual wall
- **1" and 1-3/8" nailing fin set back**
- **Auto-lock** for easy locking in sliding and hung models
- **Heavy duty hardware** on casements and awnings
- **Laminated glass option** for impact resistance and sound reduction
- **STC Rated** for low sound transmission
- **Nylon composite window rollers** on sliding and double sliding models for quiet operation and long lasting performance
- **Aluminum guide for window rollers** for smooth operation
- **Hung models** feature constant force counter weight balance system

- **Vent latches** for adjustable ventilation
- **Double Hung models** allow both sashes to tilt in for safe and easy cleaning from inside the home
- **Tilt in Single Hung models** allow operating sash to tilt in for safe and easy cleaning from inside the home
- **Weep hole covers** prevent debris from obstructing the drainage system and provide an aesthetic look

Enhanced energy efficiency

- **Beveled, multi-chambered extruded vinyl** improves thermal performance while providing an elegant appearance
- **3-1/4" frame depth** engineered to host heavier insulated glass units of specialty glass packages
- **Duralite spacer** enhances thermal performance of glass components
- **Full weather stripping** helps prevent air infiltration
- **1" insulated glass unit** featuring LoE3 glass
- **Optional triple pane glass** for enhanced thermal performance
- **Argon gas filled glass chambers** for increased energy savings

- Flat and sculptured grids in a variety of patterns
- Standard, custom and extra large sizes are available
- Factory stacking and mulling options in many different combinations
- AAMA and NFRC certified to meet or exceed industry structural and energy efficiency standards
- May be order to meet ENERGYSTAR® requirements
- Lifetime Warranty



AVAILABLE FRAME TYPES

AN OPTION FOR EVERY PROJECT

GS Series frame types



Retrofit

For replacement applications. The replacement flange allows for convenient installation with no need to break out stucco.



Block

For replacement applications. Block with sloped sill adapter is also available.



Nail-on



1" Setback



1-3/8" Setback

For new construction applications. This frame type allows targeted installation in a newly created opening. Two different set backs to meet builders needs.

Standard Colors

Standard extruded vinyl colors are White or Almond with matching hardware.



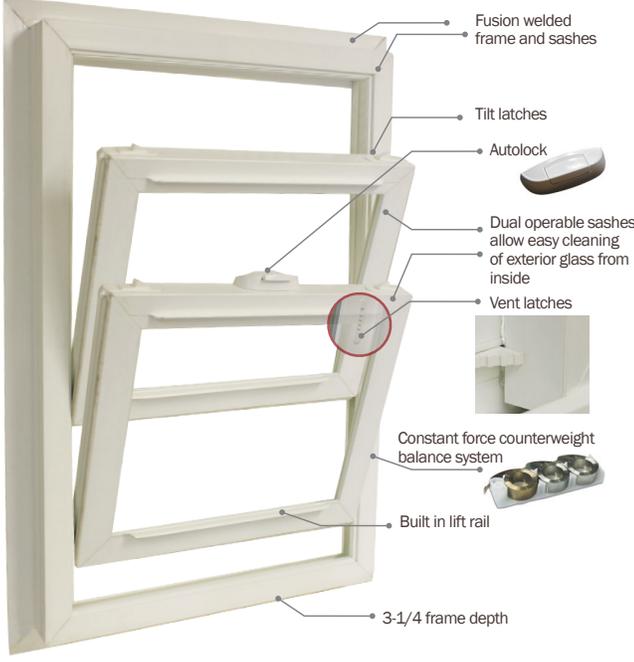
White



Almond

Color swatches are intended as a representation only and may vary due to printing limitations.

GS FEATURES AT A GLANCE GS Double Hung



- Fusion welded frame and sashes
- Tilt latches
- Autolock
- Dual operable sashes allow easy cleaning of exterior glass from inside
- Vent latches
- Constant force counterweight balance system
- Built in lift rail
- 3-1/4 frame depth

Integral retrofit flange

GS Series New Casement Hardware

Casement hardware allows the sash to open to a full 90 degrees, clean the exterior glass easily from inside. Egress hinge available for casement windows.



Improved casement window handles and locks have been redesigned for smooth and easy operation. When not in use, they fold away for a modern sleeker look. Powder coated finish is durable and lasts the life of the window.



GS Horizontal Sliding Window Roller System

Aluminum rail system



Nylon composite rollers*



*Roller housing shown white to enhance roller view. Actual rollers are black and feature black housing.

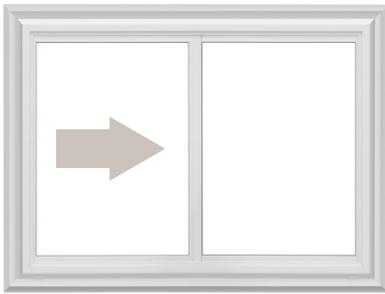
GS STYLING

MANY CHOICES, ENDLESS POSSIBILITIES

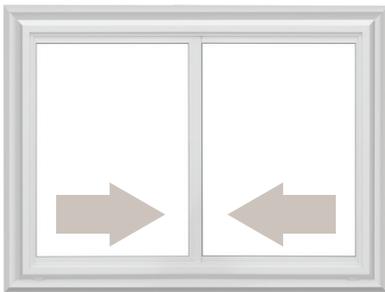
The GS family of windows is available in a host of popular styles and can be factory combined to create design interest while adding fashion and functionality to your home. Select the window style that meets your project architectural needs.



GS' endless possibilities will help create the look you desire. Each one of our windows is made to order to perfectly fit the opening size and can be customized with grids, specialty glass and exterior colors for a unique look. For outstanding views select our extra large windows which are built with superior strength and rigidity. Factory combined units are available in all frame types and in many configurations.



Horizontal Slider, only one moving sash



Horizontal Slider, both sashes operate



Awning



Double Hung



Tilt-in Single Hung



Picture, fixed windows
and geometric shapes



Casements



GS PATIO DOORS

ENJOY THE OUTDOORS



Our GS family of doors expands possibilities for creating a functional and beautiful gateway to the outside. Featuring many styling options, fusion welded frames, exceptionally strong panels and top of the line hardware made to last. This premium series of patio doors are manufactured to order in high performance extruded vinyl which makes them virtually maintenance free, with outstanding thermal performance and superior strength and rigidity, especially important in extra large doors.

GS' sliding and French swing patio doors are created to meet your project's architectural needs with beauty, functionality and remarkable energy efficiency.

With glass packages that offer sound reduction, triple glazing and many enhancement options, our strongest most advanced door system is what your project needs.

GS PATIO DOORS

FRENCH STYLE SLIDING PATIO DOORS



GS' sliding patio doors allow you to enjoy wide door panel styling and 1-3/16" insulated glass for energy efficiency. Triple pane models and laminated glass package options are available.

All GS Series doors use Duralite spacers with warm edge technology, LoE3 glass and are Argon gas filled. New nylon composite rollers add durability as well as quiet functionality. Steel reinforcement inserts for superior strength.

Key features

- Multi-chambered heavy duty extruded vinyl for structural strength and durability
- Frame depth is 5-5/8"
- 1-3/16" triple glazed IG unit featuring Duralite spacer with warm edge technology for energy efficiency
- 1-3/16" Dura-Pane dual glazed IG unit featuring Duralite spacer with warm edge technology for energy efficiency and Laminated glass panes for improved sound control capability
- Fusion welded corners for strength and stability
- IG Glass base wall adds stability and security
- Door panels feature a multi-channel extrusion for increased energy performance and integrity
- Steel and aluminum reinforcement for exceptional strength
- Heavy duty aluminum rail system offers smooth operation
- Adjustable nylon wheel rollers featuring galvanized steel housing for added durability and smooth, quiet functionality
- Ergonomic handle with dual point locking system for ease of use and tight seal against elements infiltration
- 1" and 1-3/8" set-back nail-on fin for easy installation
- Replacement flange features with heavy-duty dual wall
- Flat and sculptured grids in a variety of patterns
- Standard, custom and extra large sizes are available
- AAMA and NFRC certified to meet or exceed industry structural and energy efficiency standards
- May be order to meet ENERGYSTAR® requirements
- Lifetime Warranty

Standard colors



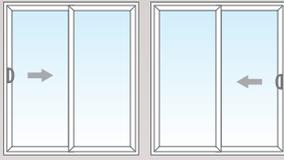
White



Almond

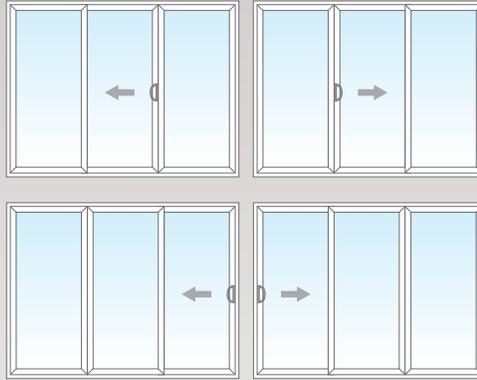
Available Styles

SLD: XO and OX



Two panel door with one operable panel that slides to the right or left. Also available with 1 or 2 transom windows

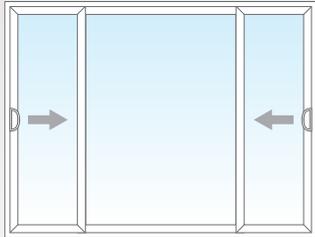
SLD: OXOL, OXOR, OOX and XOO



Three panel door with one operable panel that slides to the right or left. Operable panel can be on center, or on the side. Also available with 1, 2 or 3 transom windows

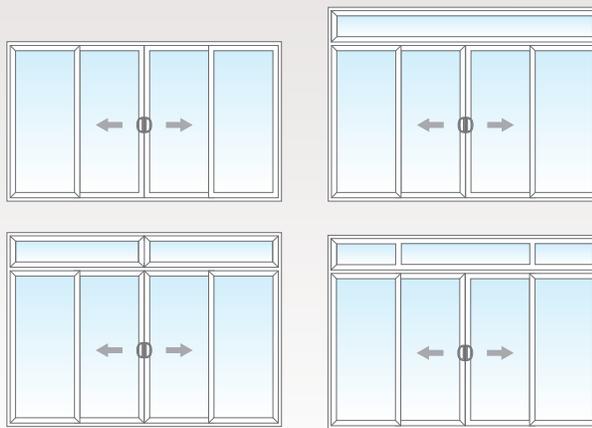
SLD:

XOX, XOX T1, XOX T2 and XOX T3



Three panel door with two operable and one fixed panels, side panels slide to the center. Available with 1, 2 or 3 Transom windows

SLD: OXXO, OXXO T1, OXXO T2 and OXXO T3



Four panel door with two operable and two fixed panels, center panels slide to sides. Available with 1, 2 or 3 transom windows.

Combine functionality and beauty with our fixed and operable side lites and transom windows available on GS Sliding Patio Doors.

With options for wide and oversized openings your imagination is the limit.

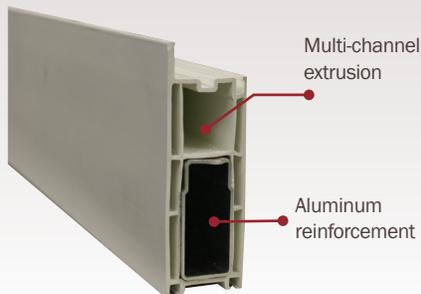
GS Sliding Patio Doors have the style for a great entrance.



Exceptional Construction

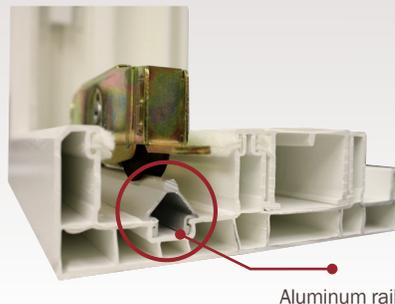
Door panel vinyl extrusion

Doors feature multi-chambered extruded vinyl panels with steel reinforcement for structural strength and integrity.



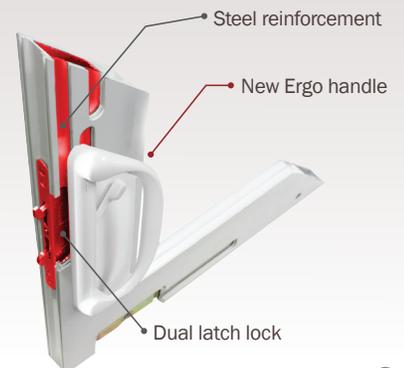
Aluminum rail system

Heavy duty aluminum rail system is standard on all GS Series sliding patio doors. This versatile rail offers a smoother glide when opening and closing the door. Aluminum is also resistant to erosion and rust.



Dual latch lock

GS Series French sliding doors feature a new dual latch lock for added security and a tight weather seal. New ergonomic handle easily closes in one motion. (*Optional handle shown)



GS PATIO DOORS

FRENCH SWING PATIO DOOR



GS Series French swing patio doors feature outstanding vinyl construction, standard heavy duty hinges and are available in large sizes. GS Series patio doors are also available in optional exterior color finishes.

Glass panels are available in either TriplePane for energy efficiency or DuraPane laminated glass for high sound reduction and security. French swing doors feature new ergonomic handle, which allows to close and lock the door in one motion.

GS French Swing patio doors can be ordered with flat or sculptured grids in a variety of patterns.

- Flat and sculptured grids in a variety of patterns
- Standard, custom and extra large sizes are available
- AAMA and NFRC certified to meet or exceed industry structural and energy efficiency standards
- May be order to meet ENERGYSTAR® requirements
- Lifetime Warranty

Standard colors



White



Almond

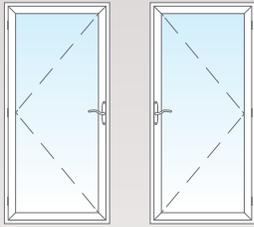
Key features

- **Multi-chambered heavy duty extruded vinyl** for strength and thermal performance
- **Frame depth is 5-5/8"**
- **Fusion welded corners** for integrity and stability
- **1-3/16" Triple Glaze IG unit** featuring Duralite spacer with warm edge technology for energy efficiency
- **1-3/16" DuraPane dual glazed IG unit** featuring Duralite spacer with warm edge technology for energy efficiency and Laminated glass panes for improved sound control capability*
- **Door panels** feature a multi-channel extrusion for increased energy performance and strength
- **Aluminum reinforcement** for structural integrity
- **Heavy duty hinges** are standard
- **Commercial grade continuous hinges** in oversized doors provide outstanding support for heavier panels
- **Ergonomic handle with multi-point locking system** allows to close and lock the door in one motion
- **1" and 1-3/8" set-back nail-on fin** for easy installation
- **Replacement flange** features heavy-duty dual wall
- **In-swing or out-swing** operation
- **Side-lites** are available and can be fixed or operable

Available Styles

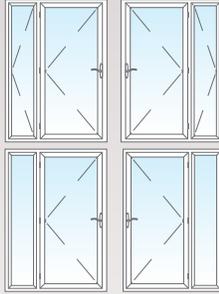
Select from swing out (SWO) or swing in (SWI) options. Most door styles are available with transom window(s).

SWO or SWI: XL, XR



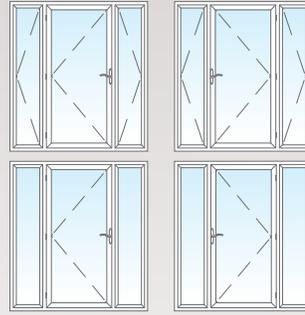
Single panel swing door operates to the left or right

SWO or SWI: SXL, SXR, XLS, XRS, FXL, FXR, XLF, XRF



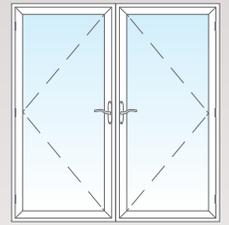
Single panel swing door operates to the left or right, with operable or fixed side-lite

SWO or SWI: SXLS, SXRS, FXLF, FXRF



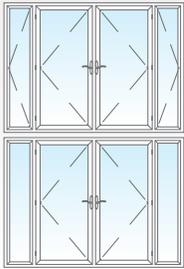
Single panel swing door operates to the left or right, with two operable or fixed side-lites

SWO or SWI: XX



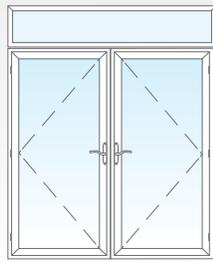
Two panel swing door, both panels operate and can swing out or in

SWO or SWI: SXXS, FXXF



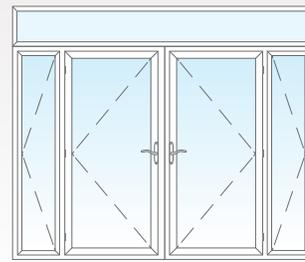
Double opening French Door with two operable or fixed side-lites

SWO or SWI: XX T and XX T2



Two panel swing door, both panels operate and can swing out, with transom window

SWO or SWI: SXXS T, FXXF T



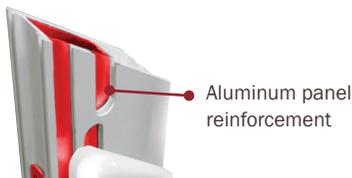
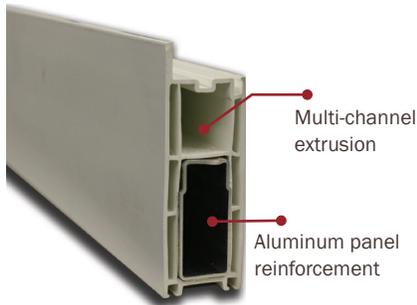
Double opening French Door with two operable or fixed side-lites, with one or up to 4 transom windows

Elegant and functional, French Swing patio doors in a variety of styles, made to order to perfectly fit the opening

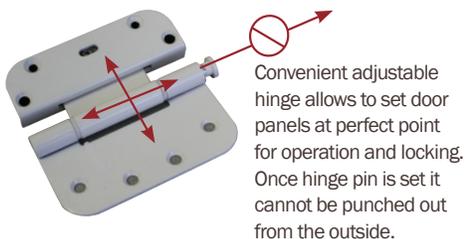
Exceptional Construction

Door panel vinyl extrusion

Doors feature multi-chambered extruded vinyl panels with steel reinforcement for structural strength and integrity.



Door hinge design

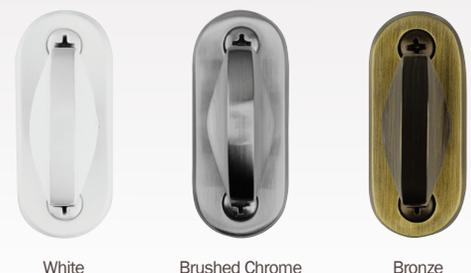


Hardware options

Ergonomic door handle



Side-lite latches finishes



Our standard vinyl swing door multi-point locking system engages to firmly secure the door when it is closed and locked.

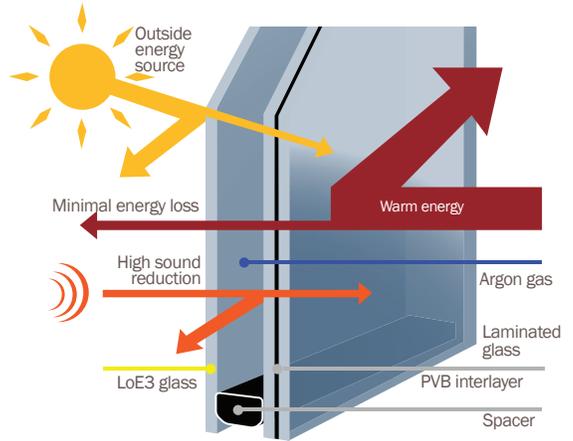
SPECIALTY GLAZING OPTIONS

DURAPANE LAMINATED GLASS

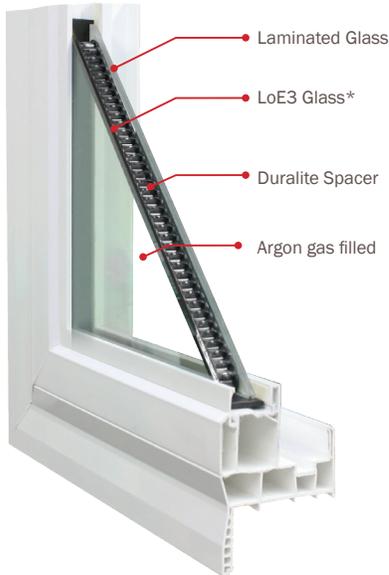
DuraPane laminated glass is an innovative glazing system similar to automobile windshield glass, consisting of a plastic safety interlayer placed between two sheets of glass on one of the glass panes of the insulated glass unit.

Ordinary glass can break easily, tempered glass while known for its strength, will completely shatter under impact. If broken, DuraPane glass will retain its shape and maintain a barrier against foreign objects.

DuraPane laminated glass has excellent sound reduction properties making it a great choice for areas with high noise levels.



DuraPane 1" Insulated glass unit



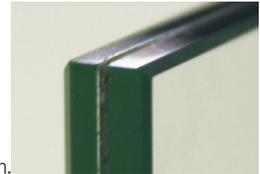
Key features

- Impact resistant panels for increased security, glass will not shatter at impact
- High sound reduction achieved by a laminated glass pane
- 1" insulated glass unit for increased strength and stability, making tempered glass necessary only in extra-large window sizes
- Increased air space raises sound reduction levels
- STC Ratings using DuraPane laminated glass can reach levels up to 34-36 (Ratings may vary due to window size and glass options selected)
- 1-3/16" insulated glass unit on doors for improved strength and sound reduction properties

DuraPane Insulated Glass Unit

- 1 DuraPane laminated inner panel
- 1 LoE3 performance outer glass pane
- Inner air cavity is Argon gas filled
- Duralite spacer

DuraPane laminated glass contains a PVB interlayer of plastic placed between two sheets of glass. Minimal to zero glass tinting is produced using this process.



*Other glass combinations are available, inquire for more information.

DuraPane glass configurations by product type*

windows	doors	oversized doors
<p>Pane 1 = 1/4" Laminated glass Pane 2 = 1/8" Glass IG width = 1"</p>	<p>Pane 1 = 5/16" Laminated glass Pane 2 = 1/8" Glass IG width = 1-3/16"</p>	<p>Pane 1 = 5/16" Laminated glass Pane 2 = 5/32" Glass IG width = 1-3/16"</p>
<p>GS Series Window DuraPane IG</p> <ul style="list-style-type: none"> • DuraPane laminated glass • Cardinal LoE3 glass • Ultra-Low U-factor as low as .27 • Solar Heat Gain Coefficient as low as .20 • Duralite spacer • Argon filled glass chamber • Exceeds ENERGYSTAR standards • NFRC certified • STC rated sound reduction technology 	<p>GS Series Door DuraPane IG</p> <ul style="list-style-type: none"> • DuraPane laminated glass • Cardinal LoE3 glass • Ultra-Low U-factor as low as .27 • Solar Heat Gain Coefficient as low as .19 • Duralite spacer • Argon filled glass chamber • Exceeds ENERGYSTAR standards • NFRC certified • STC rated sound reduction technology 	<p>GS Series Oversized Patio Door DuraPane IG</p> <ul style="list-style-type: none"> • DuraPane laminated glass • Cardinal LoE3 glass • Ultra-Low U-factor as low as .27 • Solar Heat Gain Coefficient as low as .19 • Duralite spacer • Argon filled glass chamber • Exceeds ENERGYSTAR standards • NFRC certified • STC rated sound reduction technology



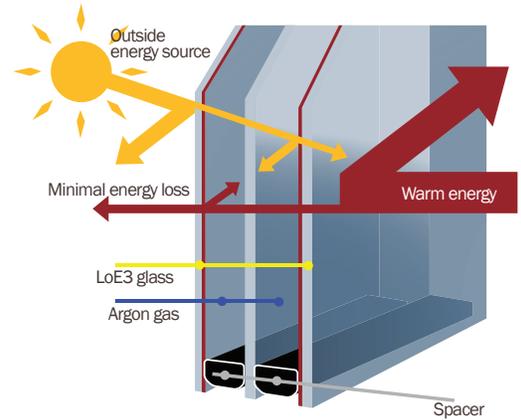
SPECIALTY GLAZING OPTIONS

TRIPLE-PANE GLASS

Our TriplePane window system not only increases energy savings, but will also lower UV transmittance and help protect the inside of the home from sun fade and deterioration.

Our triple pane insulated glass unit consists of three layers of glass sealed with Duralite spacers. When it comes to saving energy the numbers of glass panes and quality of the spacer in the insulated glass unit are key. Along with better home insulation, a triple pane window is among the very best choices for an energy efficient home.

Stop energy from escaping through inefficient windows, upgrade to new GS Series windows today!



Triple Pane Glass 1" Insulated glass unit

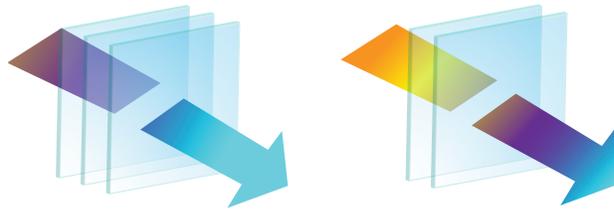


Key features

- 2 LoE3 glass panes for maximum energy savings
- Low U-factor and high condensation resistance
- 2 inner chambers are filled with argon gas
- Increased air space improves sound reduction levels
- Patio door insulated glass units feature thicker glass
- Oversized doors feature our Large Patio Door Series frame for outstanding strength

Triple Pane Insulated Glass Unit

- 2 LoE3 glass panes, inside and outside
- 1 clear glass pane in the center
- 2 air cavities are Argon gas filled
- Duralite spacer



Triple pane construction features 2 layers of Cardinal LoE3 glass for outstanding UV rays blocking capability. UV ray protection, will prevent fading and sun damage of items inside the home.

Triple pane glass configurations by product type*

windows	doors	oversized doors
<p>Pane 1 = 3/32" glass Pane 2 = 3/32" glass Pane 3 = 3/32" glass IG width = 1"*</p> <p>GS Series Window Triple Pane IG</p> <ul style="list-style-type: none"> • 3 Panes of Cardinal Glass: 2 LoE3 and 1 clear • Ultra-Low U-factor as low as .18 • Solar Heat Gain Coefficient as low as .15 • Duralite spacer • Dual Argon filled glass chambers • Exceeds ENERGYSTAR standards • NFRC certified 	<p>Pane 1 = 1/8" glass Pane 2 = 1/8" glass Pane 3 = 1/8" glass IG width = 1-3/16"*</p> <p>GS Series Door Triple Pane IG</p> <ul style="list-style-type: none"> • 3 Panes of Cardinal Glass: 2 LoE3 and 1 clear • Ultra-Low U-factor as low as .21 • Solar Heat Gain Coefficient as low as .17 • Duralite spacer • Dual Argon filled chambers • Exceeds ENERGYSTAR standards • NFRC certified 	<p>Pane 1 = 5/32" glass Pane 2 = 5/32" glass Pane 3 = 5/32" glass IG width = 1-3/16"*</p> <p>GS Series Oversized Patio Door Triple Pane IG</p> <ul style="list-style-type: none"> • 3 Panes of Cardinal Glass: 2 LoE3 and 1 clear • Ultra-Low U-factor as low as .21 • Solar Heat Gain Coefficient as low as .17 • Duralite spacer • Dual Argon filled chambers • Exceeds ENERGYSTAR standards • NFRC certified



TRIPLE PANE - DuraPane (LAMINATED)

GS WINDOWS THERMAL PERFORMANCE RATINGS COMPARISON

U
factor

Lower U-factor in triple pane construction is attributed to 2 sheets of LoE3 glass. DuraPane features one pane of LoE3. Custom DuraPane glass configurations are available for increased performance. Contact your Ecotech Windows sales representative for additional information on different glass packages.

Product Type	Style	Glazing	Thermal Performance							Structural Performance			
			U Factor	Solar Heat Gain Coefficient SHGC			Visible Transmittance			CR Condensation Resistance	Structural Rating	DP Rating	Size Tested
				Grids			Grids						
				No grids	<1"	>1"	No grids	<1"	>1"				
windows	Slider	Triple Pane	.21	.18	.16	.15	.35	.31	.27	CR 67	LC PG 25	25	70 ⁻¹⁵ / ₁₆ " x 56 ⁻¹ / ₁₆ "
		Dura Pane*	.28	.20	.18	.17	.47	.42	.37	CR 64			
	Single Hung	Triple Pane	.20	.18	.16	.15	.35	.31	.27	CR 68	LC PG 30	30	43 ⁻¹¹ / ₁₆ " x 74 ⁻³ / ₄ "
		Dura Pane*	.27	.20	.18	.16	.46	.41	.36	CR 64			
	Picture	Triple Pane	.19	.19	.17	.16	.37	.33	.29	CR 74	LC PG 25	25	70 x 60"
		Dura Pane*	.26	.21	.19	.17	.49	.44	.39	CR 65			
	Case-ment	Triple Pane	.19	.16	.15	.14	.31	.28	.25	CR 76	C PG 30	30	32 x 59"
		Dura Pane*	.26	.18	.17	.15	.41	.37	.34	CR 65			

Triple glaze tested with LoE3 glass, Duralite spacer and Argon gas filled * Durapane dual glaze unit featuring LoE3 Tempered + Laminated glass

TRIPLE PANE - DuraPane* (LAMINATED)

GS WINDOWS STC RATINGS COMPARISON

STC
rating

Sound Transmission Class (or STC) is a rating that reflects the decibel reduction of airborne sound that a window or door provides. The STC rating of windows and doors can be a decisive factor when selecting fenestration products for dwellings in areas with high noise levels.

Product Type	Style	Glazing	IG width	Glass 1	Glass 2	Glass 3	STC Rating
DuraPane	1"	1/8"	1/4" Lami		34		
Single Hung	Triple Pane	1"	3/32"	3/32"	3/32"	30	
	DuraPane	1"	1/8"	1/4" Lami		33	
Picture	Triple Pane	1"	3/32"	3/32"	3/32"	28	
	DuraPane	1"	1/8"	1/4" Lami		33	

* Durapane dual glaze unit featuring Laminated + Laminated glass

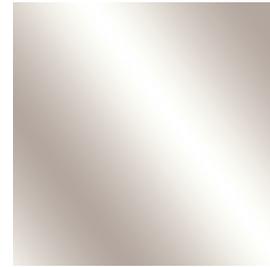


CUSTOM OPTIONS

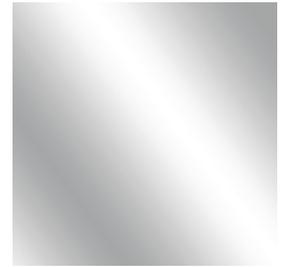
SPECIALTY GLASS AND GRIDS

PATTERN & COLOR GLASS SELECTION

Our variety of pattern glass designs preferred options for bathrooms, add character, privacy and dimension to windows or doors. Bronze and gray glass are also available.



Bronze



Gray



Delta Frost



Glue Chip



Obscure



Rain

Other glass patterns available upon request. Please contact your Ecotech Sales Representative for more details.

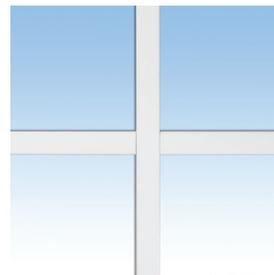
GRID OPTIONS

Add an elegant element to your windows and doors with a grid design. With several patterns to choose from and the benefit of having the grids placed inside the insulated glass unit, cleaning your windows is easy and convenient.

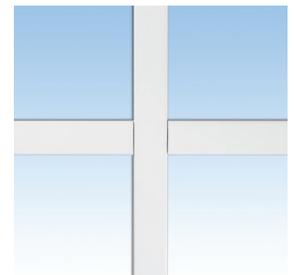


GS Sliding patio door featuring sculptured grids

Flat Grids

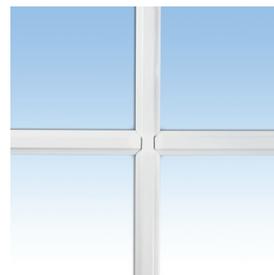


5/8"

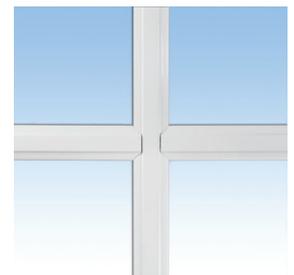


3/4"

Sculptured Grids



5/8"



1"

Available grid patterns, Marginal, Double Prairie and Colonial

Note: Manufacturer reserves the right to substitute components as necessary for continued product improvement. Custom options selection may vary.

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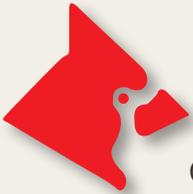
WINDOWS & DOORS

GS™ Series Vinyl Windows & Patio Doors

GREEN SOUND SECURITY

PROUDLY MADE
IN THE USA 

ECOTECH WINDOWS & DOORS TRUSTED PARTNERS



Cardinal Glass

Cardinal Industries is our trusted glass provider, from energy efficient glass to annealed and tempered options we, rely on Cardinal's products to manufacture high quality insulated glass units.

Cardinal's LoE³ glass provides outstanding protection against fading and ultraviolet damage, substantially blocking harmful rays will help avoid sun damage and fading inside the home. Visible light still shines through for brightness without significant darkness or tinting effects.

enviro  sealed
windows™ and doors

Powered by **Duralite®**

All Ecotech Series products feature Duralite spacers that provide maximum insulation between glass panels. Energy inside the home is kept where it should be, inside. Keep heat out during summer months and cold out during the winter.

- Composite laminating technology
- Polycarbonate spacer element, no metal
- A unique patented design
- Smooth surface appearance
- Black sight line
- Proven adhesive technology
- Superior argon gas retention
- Minimal compression required
- Lower conductivity polymeric warm edge spacer
- Improved condensation resistance
- Warmer edge of glass temperature

INTERLOCK

ASSA ABLOY

Through innovative design, superior technical support and personalized service, Interlock creates unique, sophisticated hardware solutions that consistently hit the mark with consumers—both in form and function.

With a global foot print, Interlock ASSA Abloy provides high quality hardware for several window and door applications.

Interlock USA is proud to be a member of the American Architectural Manufacturers Association (AAMA).

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WINDOWS & DOORS

